

Speedserts Standard Sizes

Inch Sizes		Metric Sizes		D	L	A	H		C	Speedserts Part Number
Internal Threads	Basic Part Number	Internal Threads	Basic Part Number				Diameter	Length		Internal Lock Location
				Plastics	Aluminum	Speedserts Part Number Metric (IFMM)				
2-56	SP0256	M2 x 0.4	SPM2 x 0.4	.138	.190	.120	.125	.128	.020	IFME-086-056-1-500-00-00 IFMM-020-040-1-500-00-00
	SPA0256		SPAM2 x 0.4	.138	.160	N/A	.125	.128	.020	IFME-086-056-2-500-00-00 IFMM-020-040-2-500-00-00
	SPB0256		SPBM2 x 0.4	.138	.120	N/A	.125	.128	.020	IFME-086-056-3-500-00-00 IFMM-020-040-3-500-00-00
4-40	SP0440	M3 x 0.5	SPM3 x 0.5	.172	.230	.150	.155	.161	.040	IFME-112-040-1-500-00-00 IFMM-030-050-1-500-00-00
	SPA0440		SPAM3 x 0.5	.172	.190	.130	.155	.161	.040	IFME-112-040-2-500-00-00 IFMM-030-050-2-500-00-00
	SPB0440		SPBM3 x 0.5	.172	.160	N/A	.155	.161	.040	IFME-112-040-3-500-00-00 IFMM-030-050-3-500-00-00
6-32	SP0632	M3.5 x 0.6	SPM3.5 x 0.6	.216	.280	.190	.197	.204	.040	IFME-138-032-1-500-00-00 IFMM-035-060-1-500-00-00
	SPA0632		SPAM3.5 x 0.6	.216	.220	.160	.197	.204	.040	IFME-038-032-2-500-00-00 IFMM-035-060-2-500-00-00
	SPB0632		SPBM3.5 x 0.6	.216	.190	N/A	.197	.204	.040	IFME-038-032-3-500-00-00 IFMM-035-060-3-500-00-00
8-32	SP0832	M4 x 0.7	SPM4 x 0.7	.253	.330	.210	.234	.237	.040	IFME-164-032-1-500-00-00 IFMM-040-070-1-500-00-00
	SPA0832		SPAM4 x 0.7	.253	.250	.170	.234	.237	.040	IFME-164-032-2-500-00-00 IFMM-040-070-2-500-00-00
	SPB0832		SPBM4 x 0.7	.253	.220	N/A	.234	.237	.040	IFME-164-032-3-500-00-00 IFMM-040-070-3-500-00-00
10-24	SP1024	M5 x 0.8	SPM5 x 0.8	.280	.370	.240	.253	.263	.050	IFME-190-024-1-500-00-00 IFMM-050-080-1-500-00-00
	SPA1024		SPAM5 x 0.8	.280	.300	.210	.253	.263	.050	IFME-190-024-2-500-00-00 IFMM-050-080-2-500-00-00
	SPB1024		SPBM5 x 0.8	.280	.250	N/A	.253	.263	.050	IFME-190-024-3-500-00-00 IFMM-050-080-3-500-00-00
10-32	SP1032			.280	.370	.230	.253	.263	.050	IFME-190-032-1-500-00-00
	SPA1032			.280	.300	.200	.253	.263	.050	IFME-190-032-2-500-00-00
	SPB1032			.280	.250	N/A	.253	.263	.050	IFME-190-032-3-500-00-00
1/4-20	SP420	M6 x 1.0	SPM6 x 1.0	.370	.490	.320	.340	.348	.050	IFME-250-020-1-500-00-00 IFMM-060-010-1-500-00-00
	SPA420		SPAM6 x 1.0	.370	.370	.260	.340	.348	.050	IFME-250-020-2-500-00-00 IFMM-060-010-2-500-00-00
	SPB420		SPBM6 x 1.0	.370	.312	N/A	.340	.348	.050	IFME-250-020-3-500-00-00 IFMM-060-010-3-500-00-00
1/4-28	SP428			.370	.490	.290	.340	.348	.050	IFME-250-028-1-500-00-00
	SPA428			.370	.370	.230	.340	.348	.050	IFME-250-028-2-500-00-00
	SPB428			.370	.312	N/A	.340	.348	.050	IFME-250-028-3-500-00-00